



Experts in air quality, odour and emission monitoring.

## 2024-25 Financial Year

## Emission Testing Report

**Report: R018524**

**Vertrex Pty Ltd, Oaklands**



Accredited for compliance with ISO/IEC 17025 - Testing. NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, calibration, and inspection reports.

## Document Information

Client Name: Vertrex Pty Ltd  
Report Number: R018524  
Date of Issue: 23 July 2025  
Attention: Kelly Clarkson  
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Oaklands NSW 2646  
Testing Laboratory: Ektimo Pty Ltd, ABN 86 600 381 413

## Report Authorisation



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NATA Accredited Laboratory  
No. 14601

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## 1 Executive Summary

### 1.1 Background

Ektimo is engaged by Vertrex Pty Ltd on an annual basis to perform emission testing at their Oaklands facility. Testing was carried out in accordance with the publication: Approved Methods for the Sampling and Analysis of Air Pollutants in NSW for regulatory purposes.

### 1.2 Project Objective & Overview

The objective of the project was to conduct a monitoring programme to quantify emissions from five discharge points to determine compliance with Vertrex Pty Ltd's Environment Protection Licence.

Monitoring was performed as follows:

Location	Test Date	Test Parameters*
DP2 - Propellant Furnace	3 June 2025	Total solid particles Hydrogen chloride Metals - Zn Nitrogen oxides (as NO <sub>2</sub> ) Carbon dioxide, oxygen
MP3 - Afterburner of Propellant Furnace	3 June 2025	Flow rate, velocity, temperature, moisture
DP4 - Wet Scrubber	4 June 2025	Total solid particles Hydrogen chloride Metals - Zn Dioxins & Furans (PCDD/DF)
DP5 - Nitrocellulose Furnace	5 June 2025	Total solid particles Hydrogen chloride Metals - Type 1 & 2 Substances (Including As, Be, Cd, Cr, Co, Hg, Mn, Ni, Pb, Sb, Se, Sn, V), Zn Nitrogen oxides (as NO <sub>2</sub> ) Carbon dioxide, oxygen
DP6 - EBF Baghouse	3 June 2025	Total solid particles Hydrogen chloride Metals - Zn

\* Flow rate, velocity, temperature, and moisture were also determined.

All volume-based concentrations are reported on a dry basis at STP.

Plant operating conditions have been noted in the report on page 16.

### 1.3 Licence Comparison

The following table provides a summary of the emission monitoring programme. Results have been compared with Vertrex Pty Ltd's Environment Protection Licence 11947 (last amended on 2 June 2025), as set by the NSW EPA. All analytes demonstrated compliance with the licence limits.

EPA	Location Description	Parameter	Units	Licence Limit	Detected Values
Point 2	Propellant Furnace	Hydrogen chloride	mg/m <sup>3</sup> at STP dry	100	<b>0.062</b>
		Nitrogen oxides (as NO <sub>2</sub> )	mg/m <sup>3</sup> at STP dry	350	<b>85</b>
		Solid particles	mg/m <sup>3</sup> at STP dry	50	<b>&lt;3</b>
		Zinc	mg/m <sup>3</sup> at STP dry	0.5	<b>0.054</b>
Point 4	Wet Scrubber	Dioxins & Furans (NSW EPA 2022-TEQ upper bound)	ng/m <sup>3</sup> at STP dry	0.1	<b>0.0090</b>
		Hydrogen chloride	mg/m <sup>3</sup> at STP dry	100	<b>0.92</b>
		Solid particles	mg/m <sup>3</sup> at STP dry	50	<b>1.8</b>
		Zinc	mg/m <sup>3</sup> at STP dry	10	<b>0.033</b>
Point 5	Nitrocellulose Furnace	Hydrogen chloride	mg/m <sup>3</sup> at STP dry	100	<b>0.78</b>
		Nitrogen oxides (as NO <sub>2</sub> )	mg/m <sup>3</sup> at STP dry	350	<b>31</b>
		Solid particles	mg/m <sup>3</sup> at STP dry	50	<b>6.4</b>
		Type 1 & 2 substances in aggregate	mg/m <sup>3</sup> at STP dry	1	<b>≤0.07</b>
		Zinc	mg/m <sup>3</sup> at STP dry	0.5	<b>0.017</b>
Point 6	EBF Baghouse	Hydrogen chloride	mg/m <sup>3</sup> at STP dry	100	<b>&lt;0.02</b>
		Solid particles	mg/m <sup>3</sup> at STP dry	50	<b>&lt;2</b>
		Zinc	mg/m <sup>3</sup> at STP dry	10	<b>0.0089</b>

*Please note that the measurement uncertainty associated with the test results was not considered when determining whether the results were compliant or non-compliant.*

## 2 Results

### 2.1 DP2 - Propellant Furnace

<b>Date</b>	3/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP2 - Propellant Furnace
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records		250527

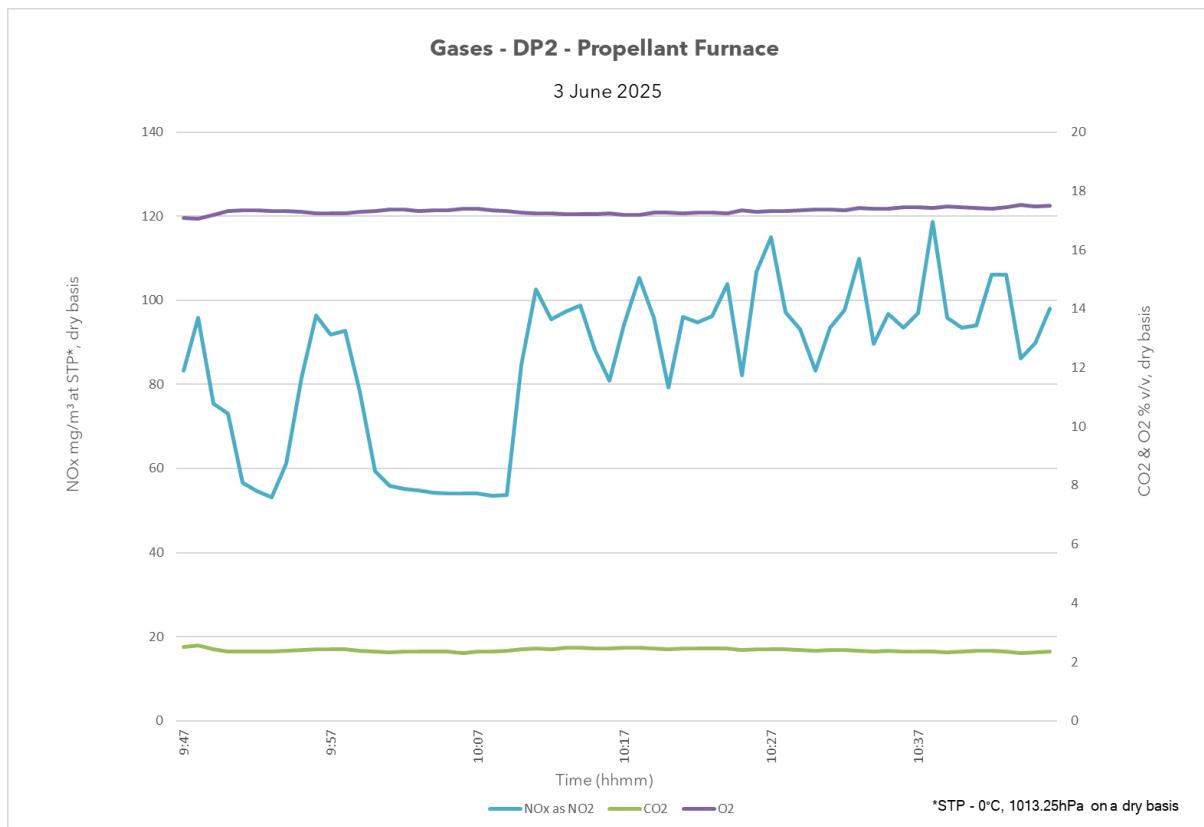
<b>Stack Parameters</b>		
Moisture content, %v/v	3.8	
Gas molecular weight, g/g mole	28.8 (wet)	29.2 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.28 (wet)	1.30 (dry)
Gas density at discharge conditions, kg/m <sup>3</sup>	0.43	
<b>Gas Flow Parameters</b>		
Flow measurement time(s) (hhmm)	0850 & 1052	
Temperature, °C	520	
Temperature, K	793	
Ambient pressure, kPa	100	
Stack pressure, kPa	100	
Velocity at sampling plane, m/s	19	
Volumetric flow rate, actual, m <sup>3</sup> /s	5.2	
Volumetric flow rate (wet STP), m <sup>3</sup> /s	1.8	
Volumetric flow rate (dry STP), m <sup>3</sup> /s	1.7	
Mass flow rate (wet basis), kg/h	8200	

<b>Isokinetic Results</b>		<b>Results</b>	
Sampling time		0945-1048	
Zinc		Concentration mg/m <sup>3</sup>	Mass Rate g/min
		0.054	0.0056
<b>Isokinetic Sampling Parameters</b>		60	
Sampling time, min		100	
Isokinetic rate, %			

<b>Isokinetic Results</b>		<b>Results</b>	
Sampling time		0945-1048	
Solid Particles		Concentration mg/m <sup>3</sup>	Mass Rate g/min
Hydrogen chloride		<3	<0.3
Gravimetric analysis date (total particulate)		0.062	0.0063
<b>Isokinetic Sampling Parameters</b>		60	
Sampling time, min		100	
Isokinetic rate, %			
Gravimetric analysis date (total particulate)		11-06-2025	

<b>Date</b>	3/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP2 - Propellant Furnace
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records		250527

<b>Gas Analyser Results</b>		Sampling time		Average	
				Concentration	Mass Rate
				mg/m <sup>3</sup>	g/min
<b>Combustion Gases</b>				85	8.7
Nitrogen oxides (as NO <sub>2</sub> )				Concentration	
Carbon dioxide				% v/v	
Oxygen				2.4	
				17.3	



## 2.2 MP3 - Afterburner of Propellant Furnace

<b>Date</b>	3/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	MP3 - Afterburner of Propellant Furnace
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records		250527

<b>Stack Parameters</b>		
Moisture content, %/v	3.8	
Gas molecular weight, g/g mole	28.8 (wet)	29.2 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.28 (wet)	1.30 (dry)
Gas density at discharge conditions, kg/m <sup>3</sup>	0.43	
<b>Gas Flow Parameters</b>		
Flow measurement time(s) (hhmm)	0850 & 1052	
Temperature, °C	520	
Temperature, K	793	
Ambient pressure, kPa	100	
Stack pressure, kPa	100	
Velocity at sampling plane, m/s	19	
Volumetric flow rate, actual, m <sup>3</sup> /s	5.2	
Volumetric flow rate (wet STP), m <sup>3</sup> /s	1.8	
Volumetric flow rate (dry STP), m <sup>3</sup> /s	1.7	
Mass flow rate (wet basis), kg/h	8200	

Note: The temperature of the afterburner chamber was checked and recorded at 990 °C.

## 2.3 DP4 – Wet Scrubber

<b>Date</b>	4/06/2024	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP4 - Wet Scrubber
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records.		250527

<b>Stack Parameters</b>			
Moisture content, %v/v	1.1		
Gas molecular weight, g/g mole	28.8 (wet)		29.0 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.29 (wet)		1.29 (dry)
Gas density at discharge conditions, kg/m <sup>3</sup>	1.19		

<b>Gas Flow Parameters</b>			
Flow measurement time(s) (hhmm)	0810, 1210, 1506		
Temperature, °C	19		
Temperature, K	292		
Ambient pressure, kPa	101		
Stack pressure, kPa	100		
Velocity at sampling plane, m/s	19		
Volumetric flow rate, actual, m <sup>3</sup> /s	2.8		
Volumetric flow rate (wet STP), m <sup>3</sup> /s	2.6		
Volumetric flow rate (dry STP), m <sup>3</sup> /s	2.5		
Mass flow rate (wet basis), kg/h	12000		

<b>Isokinetic Results</b>		<b>Results</b>	
	Sampling time		1100-1202
Zinc		Concentration mg/m <sup>3</sup>	Mass Rate g/min
<b>Isokinetic Sampling Parameters</b>		0.033	0.0051
Sampling time, min		60	
Isokinetic rate, %		100	

<b>Isokinetic Results</b>		<b>Results</b>	
	Sampling time		1402-1504
Solid Particles		Concentration mg/m <sup>3</sup>	Mass Rate g/min
Hydrogen chloride		1.8	0.27
<b>Isokinetic Sampling Parameters</b>		0.92	0.14
Sampling time, min		60	
Isokinetic rate, %		102	
Gravimetric analysis date (total particulate)		12-06-2025	

<b>Date</b>	4/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP4 - Wet Scrubber
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records.		

**Stack Parameters**

Moisture content, %v/v	1.1	
Gas molecular weight, g/g mole	28.8 (wet)	29.0 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.29 (wet)	1.29 (dry)
Gas density at discharge conditions, kg/m <sup>3</sup>	1.20	

**Gas Flow Parameters**

Flow measurement time(s) (hhmm)	0810 & 1506	
Temperature, °C	17	
Temperature, K	290	
Ambient pressure, kPa	100	
Stack pressure, kPa	100	
Velocity at sampling plane, m/s	19	
Volumetric flow rate, actual, m <sup>3</sup> /s	2.8	
Volumetric flow rate (wet STP), m <sup>3</sup> /s	2.6	
Volumetric flow rate (dry STP), m <sup>3</sup> /s	2.6	
Mass flow rate (wet basis), kg/h	12000	

<b>Date</b>	4/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP4 - Wet Scrubber
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records.		

250527

<b>Dioxins &amp; Furans</b>		<b>Results</b>	
	Sampling time	0830 - 1432	
		Concentration	Mass Rate
		ng/m <sup>3</sup>	ng/min
<b>Dioxins &amp; Furans (PCDDs &amp; PCDFs)</b>			
OCDF		1.7	270
OCDD		0.016	2.5
Total TCDF isomers		0.055	8.4
Total TCDD isomers		0.0098	1.5
Total PeCDF isomers		0.059	9.1
Total PeCDD isomers		0.011	1.7
Total HxCDF isomers		0.091	14
Total HxCDD isomers		0.013	2
Total HpCDF isomers		0.45	69
Total HpCDD isomers		0.012	1.8
Total PCDDs + PCDFs		2.4	380
<b>Specified Toxic Dioxins &amp; Furans - TEQs<sup>‡</sup></b>			
2,3,7,8-TCDF		0.000089	0.014
2,3,7,8-TCDD		<0.0002	<0.03
1,2,3,7,8-PeCDF		0.00006	0.0092
2,3,4,7,8-PeCDF		0.0011	0.18
1,2,3,7,8-PeCDD		0.00047	0.071
1,2,3,4,7,8-HxCDF		0.001	0.16
1,2,3,6,7,8-HxCDF		0.00087	0.13
2,3,4,6,7,8-HxCDF		0.00078	0.12
1,2,3,7,8,9-HxCDF		0.0001	0.016
1,2,3,4,7,8-HxCDD		0.000064	0.0097
1,2,3,6,7,8-HxCDD		0.000095	0.015
1,2,3,7,8,9-HxCDD		0.000074	0.011
1,2,3,4,6,7,8-HpCDF		0.0029	0.45
1,2,3,4,7,8,9-HpCDF		0.00047	0.071
1,2,3,4,6,7,8-HpCDD		0.000064	0.0097
OCDF		0.00052	0.08
OCDD		0.0000049	0.00075
Total Specified Toxic Dioxins & Furans - TEQs <sup>‡</sup>			
Lower Bound		0.0088	1.3
Middle Bound		0.0089	1.4
Upper Bound		0.009	1.4

<b>Abbreviations and definitions</b>	
<sup>‡</sup> NSW EPA 2022-TEQ: TEQs calculated using the NSW POEO (Clean Air) Regulation 2022 TEFs for specified toxic dioxins and furans.	
TEQs (Toxic Equivalents)	Calculated by multiplying the quantified result for each toxic compound by its corresponding toxic equivalency factor (TEF).
Lower Bound	Defines values reported below detection as equal to zero.
Middle Bound	Defines values reported below detection are equal to half the detection limit.
Upper Bound	Defines values reported below detection are equal to the detection limit.

<b>Isokinetic Sampling Parameters</b>		<b>Results</b>
<b>Dioxins &amp; Furans</b>		
Sampling time, min		360
Isokinetic rate, %		100

## 2.4 DP5 - Nitrocellulose Furnace

<b>Date</b>	5/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP5 - Nitrocellulose Furnace
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records.		250527

<b>Stack Parameters</b>		
Moisture content, %v/v	2.8	
Gas molecular weight, g/g mole	28.8 (wet)	29.1 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.28 (wet)	1.30 (dry)
Gas density at discharge conditions, kg/m <sup>3</sup>	0.70	

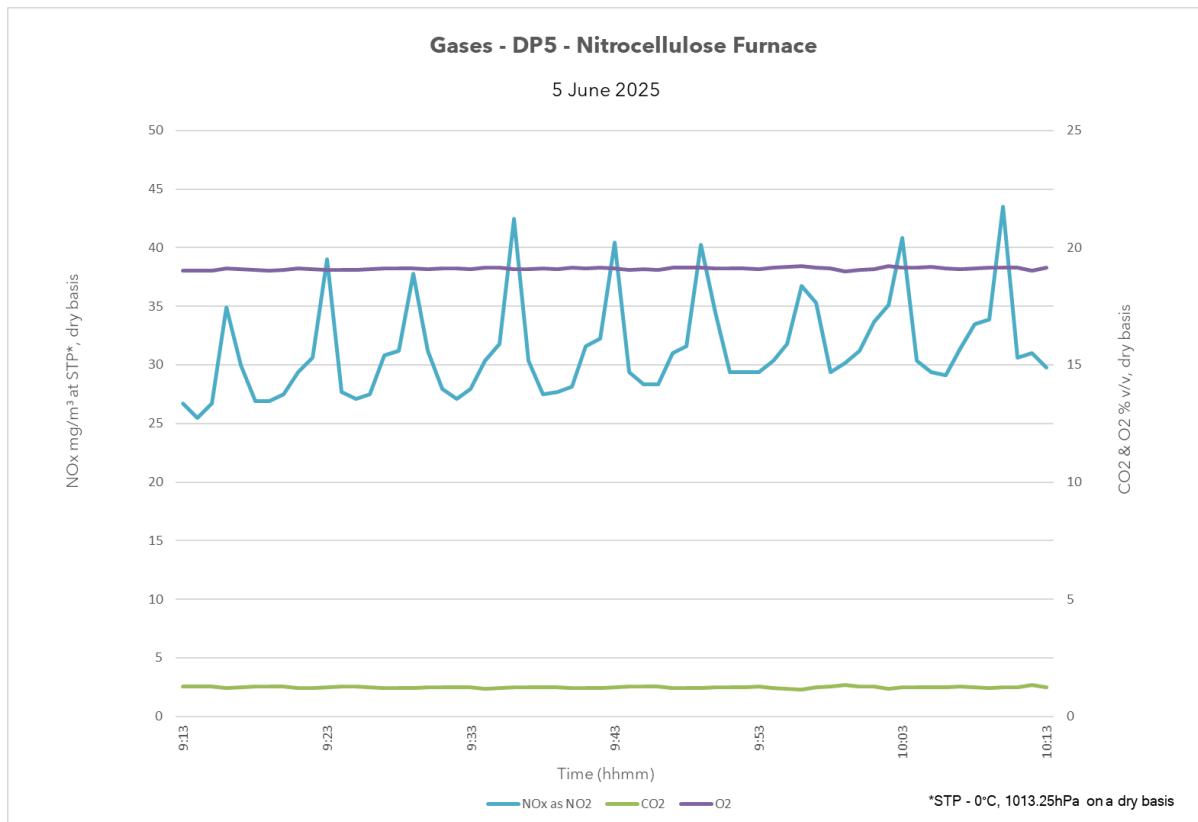
  

<b>Gas Flow Parameters</b>		
Flow measurement time(s) (hhmm)	0805 & 1015	
Temperature, °C	226	
Temperature, K	499	
Ambient pressure, kPa	101	
Stack pressure, kPa	101	
Velocity at sampling plane, m/s	7.9	
Volumetric flow rate, actual, m <sup>3</sup> /s	1.6	
Volumetric flow rate (wet STP), m <sup>3</sup> /s	0.85	
Volumetric flow rate (dry STP), m <sup>3</sup> /s	0.82	
Mass flow rate (wet basis), kg/h	3900	

<b>Isokinetic Results</b>		<b>Results</b>	
	Sampling time		0907-1010
Solid Particles		Concentration	Mass Rate
		mg/m <sup>3</sup>	g/min
		6.4	0.31
Hydrogen chloride		0.78	0.039
<b>Isokinetic Sampling Parameters</b>			
Sampling time, min		60	
Isokinetic rate, %		100	
Gravimetric analysis date (total particulate)		11-06-2025	

<b>Date</b>	5/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP5 - Nitrocellulose Furnace
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records.		250527

<b>Gas Analyser Results</b>		Average	
	Sampling time	0913 - 1013	
<b>Combustion Gases</b>			
Nitrogen oxides (as NO <sub>2</sub> )		Concentration mg/m <sup>3</sup>	Mass Rate g/min
		31	1.5
Carbon dioxide		Concentration % v/v	
Oxygen			1.2
			19.1



<b>Date</b>	5/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP5 - Nitrocellulose Furnace
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records.		250527

<b>Isokinetic Results</b>		<b>Results</b>	
	Sampling time	Concentration	Mass Rate
		mg/m <sup>3</sup>	g/min
<b>Antimony</b>		0.001	0.000051
<b>Arsenic</b>		0.00026	0.000013
Beryllium		<0.000007	<0.000003
<b>Cadmium</b>		0.0001	0.000005
<b>Chromium</b>		0.026	0.0013
<b>Cobalt</b>		0.00028	0.000014
<b>Lead</b>		0.02	0.00099
<b>Manganese</b>		0.0027	0.00014
Mercury		<0.0001	<0.000005
<b>Nickel</b>		0.013	0.00067
Selenium		<0.00009	<0.000004
<b>Tin</b>		0.0048	0.00024
<b>Vanadium</b>		0.00028	0.000014
<b>Zinc</b>		0.017	0.00086
<b>Type 1 &amp; 2 Substances</b>			
<b>Upper Bound</b>			
Total Type 1 Substances		≤0.022	≤0.0011
Total Type 2 Substances		≤0.048	≤0.0024
Total Type 1 & 2 Substances		≤0.07	≤0.0034
<b>Isokinetic Sampling Parameters</b>			
Sampling time, min		60	
Isokinetic rate, %		99	

## 2.5 DP6 - EBF Baghouse

<b>Date</b>	3/06/2025	<b>Client</b>	Vertrex Pty Ltd
<b>Report</b>	R018524	<b>Stack ID</b>	DP6 - EBF Baghouse Stack
<b>Licence No.</b>	11947	<b>Location</b>	Oaklands
<b>Ektimo Staff</b>	Nick Heatley, Tony Bakas	<b>State</b>	NSW
<b>Process Conditions</b>	Please refer to client records		250527

<b>Stack Parameters</b>			
Moisture content, %v/v	1.3		
Gas molecular weight, g/g mole	28.8 (wet)		29.0 (dry)
Gas density at STP, kg/m <sup>3</sup>	1.29 (wet)		1.29 (dry)
Gas density at discharge conditions, kg/m <sup>3</sup>	1.14		

<b>Gas Flow Parameters</b>			
Flow measurement time(s) (hhmm)	1245 & 1410		
Temperature, °C	30		
Temperature, K	303		
Ambient pressure, kPa	100		
Stack pressure, kPa	100		
Velocity at sampling plane, m/s	21		
Volumetric flow rate, actual, m <sup>3</sup> /s	3.4		
Volumetric flow rate (wet STP), m <sup>3</sup> /s	3		
Volumetric flow rate (dry STP), m <sup>3</sup> /s	2.9		
Mass flow rate (wet basis), kg/h	14000		

<b>Isokinetic Results</b>		<b>Results</b>	
	Sampling time		1305-1407
Zinc		Concentration mg/m <sup>3</sup>	Mass Rate g/min
<b>Isokinetic Sampling Parameters</b>		0.0089	0.0016
Sampling time, min		60	
Isokinetic rate, %		100	

<b>Isokinetic Results</b>		<b>Results</b>	
	Sampling time		1305-1407
Solid Particles		Concentration mg/m <sup>3</sup>	Mass Rate g/min
Hydrogen chloride		<2	<0.4
<b>Isokinetic Sampling Parameters</b>		<0.02	<0.004
Sampling time, min		60	
Isokinetic rate, %		100	
Gravimetric analysis date (total particulate)		11-06-2025	

### 3 Sample Plane Compliance

#### 3.1 DP2 - Propellant Furnace

<b>Sampling Plane Details</b>	
Sampling plane dimensions	600 mm
Sampling plane area	0.283 m <sup>2</sup>
Sampling port size, number & depth	4" Flange (x2), 100 mm
Duct orientation & shape	Vertical Circular
Downstream disturbance	Junction 3 D
Upstream disturbance	Junction 4 D
No. traverses & points sampled	2 12
Sample plane conformance to AS 4323.1	Conforming but non-ideal
<b>The sampling plane is deemed to be non-ideal due to the following reasons:</b>	
The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D	

#### 3.2 MP3 - Afterburner of Propellant Furnace

<b>Sampling Plane Details</b>	
Sampling plane dimensions	600 mm
Sampling plane area	0.283 m <sup>2</sup>
Sampling port size, number & depth	4" Flange (x2), 100 mm
Duct orientation & shape	Vertical Circular
Downstream disturbance	Junction 3 D
Upstream disturbance	Junction 4 D
No. traverses & points sampled	2 12
Sample plane conformance to AS 4323.1	Conforming but non-ideal
<b>The sampling plane is deemed to be non-ideal due to the following reasons:</b>	
The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D	

#### 3.3 DP4 - Wet Scrubber

<b>Sampling Plane Details</b>	
Pollution control equipment	Wet scrubber
Sampling plane dimensions	430 mm
Sampling plane area	0.145 m <sup>2</sup>
Sampling port size, number & depth	4" Flange (x2), 100 mm
Duct orientation & shape	Vertical Circular
Downstream disturbance	Exit >2 D
Upstream disturbance	Centrifugal fan 3.5 D
No. traverses & points sampled	2 12
Sample plane conformance to AS 4323.1	Conforming but non-ideal
<b>The sampling plane is deemed to be non-ideal due to the following reasons:</b>	
The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D	

### 3.4 DP5 – Nitrocellulose Furnace

<b>Sampling Plane Details</b>	
Sampling plane dimensions	500 mm
Sampling plane area	0.196 m <sup>2</sup>
Sampling port size, number & depth	4" Flange (x2), 100 mm
Duct orientation & shape	Vertical Circular
Downstream disturbance	Exit 5 D
Upstream disturbance	Junction 4 D
No. traverses & points sampled	2 12
Sample plane conformance to AS 4323.1	Conforming but non-ideal
<b>The sampling plane is deemed to be non-ideal due to the following reasons:</b>	
The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D	

### 3.5 DP6 – EBF Baghouse

<b>Sampling Plane Details</b>	
Pollution control equipment	Filter baghouse
Sampling plane dimensions	450 mm
Sampling plane area	0.159 m <sup>2</sup>
Sampling port size, number & depth	4" Flange (x2), 125 mm
Duct orientation & shape	Horizontal Circular
Downstream disturbance	Bend 4 D
Upstream disturbance	Bend 6 D
No. traverses & points sampled	2 8
Sample plane conformance to AS 4323.1	Ideal sampling plane

## 4 Plant Operating Conditions

The below plant operating conditions have been supplied by Vertrex Pty Ltd personnel.

Location	Test Date	Product	Frequency
DP2 – Propellant Afterburner	3 June 2025	Propellant (7.62mm Ball F4)	1 bag per burn with 25 second delay
MP3 – Afterburner of Propellant Furnace	3 June 2025	Propellant (7.62mm Ball F4)	1 bag per burn with 25 second delay
DP4 – Wet Scrubber	4 June 2025	Survitec Hand Flares	1 item every 2 minutes
DP5 – Nitrocellulose Furnace	5 June 2025	Survitec 3 min Smoke Pots	2-minute wait time after the burn is complete, before next item functioned
DP6 – EBF Baghouse	3 June 2025	Sig Illum	1 item every 2 minutes

See Vertrex Pty Ltd records for complete process conditions.

## 5 Test Methods

All sampling and analysis were performed by Ektimo unless otherwise specified. Specific details of the methods are available upon request.

Parameter	Sampling method	Analysis method	Uncertainty*	NATA accredited	
				Sampling	Analysis
Sampling points - Selection	NSW EPA TM-1 (AS 4323.1)	NA	NA	✓	NA
Flow rate & velocity	AS 4323.1	AS 4323.1	8%, 7%	✓	✓
Moisture (stacks <60°C)	Ektimo 050	Ektimo 050	not specified	✓	✓ <sup>j</sup>
Moisture content	NSW EPA TM-22 (USEPA Method 4)	NSW EPA TM-22 (USEPA Method 4)	8%	✓	✓
Molecular weight	NA	NSW EPA TM-23 (USEPA Method 3)	not specified	NA	✓
Dry gas density	NA	NSW EPA TM-23 (USEPA Method 3)	not specified	NA	✓
Carbon dioxide	NSW EPA TM-24 (USEPA Method 3A)	NSW EPA TM-24 (USEPA Method 3A)	13%	✓	✓
Nitrogen oxides	NSW EPA TM-11 (USEPA Method 7E)	NSW EPA TM-11 (USEPA Method 7E)	12%	✓	✓
Oxygen	NSW EPA TM-25 (USEPA Method 3A)	NSW EPA TM-25 (USEPA Method 3A)	13%	✓	✓
Hydrogen halides <sup>2</sup>	NSW EPA TM-8 (USEPA Method 26A)	Ektimo 235	not specified	✓	✓ <sup>ti</sup>
Solid particles (total)	NSW EPA TM-15 (AS 4323.2)	NSW EPA TM-15 (AS 4323.2)	3%	✓	✓ <sup>tt</sup>
Type 1 substances (As, Cd, Hg, Pb, Sb)	NSW EPA TM-12 (USEPA Method 29)	Ektimo 666	not specified	✓	✓ <sup>t</sup>
Type 2 substances (Be, Cr, Co, Mn, Ni, Se, Sn, V)	NSW EPA TM-13 (USEPA Method 29)	Ektimo 666	not specified	✓	✓ <sup>t</sup>
Metals (Zn)	USEPA Method 29	Ektimo 666	not specified	✓	✓ <sup>t</sup>
Dioxins & furans (PCDDs & PCDFs)	NSW EPA TM-18 (USEPA Method 23)	NMI in-house method AUTL_MET_02	16%	✓	✓ <sup>ti</sup>

050525

\* Uncertainties cited in this table are estimated using typical values and are calculated at the 95% confidence level (coverage factor = 2).

<sup>i</sup> Analysis performed by Australian Government National Measurement Institute, NATA accreditation number 198. Results were reported to Ektimo on 10 July 2025 in report RN1470345.

<sup>t</sup> Analysis performed by Ektimo. Results were reported on:

- 12 June 2025 in report LV-007350 (Halides).
- 13 June 2025 in report LV-007364 (Metals).

<sup>tt</sup> Gravimetric analysis conducted at the Ektimo VIC laboratory.

<sup>2</sup> Sampling follows USEPA Method 26A and analysis follows Ektimo 235 (ion chromatography) which uses the same principle as USEPA Method 26A.

<sup>ti</sup> Includes analysis of chlorine/chloride by Ektimo 235 which uses the same principle as USEPA Method 26/26A.

<sup>j</sup> Includes analysis of moisture content by Ektimo 050 which uses the same principle as ASTM E337.

## 6 Deviations to Test Methods

### NSW TM-12, 13 - TYPE 1 & 2 SUBSTANCES

Zinc has been sampled according to USEPA Method 29. Although not a listed analyte under the Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales (NSW EPA) (2022) TM-12 (Type 1 Substances) or TM-13 (Type 2 Substances) it is an approved analyte listed as part USEPA Method 29.



## 7 Quality Assurance/Quality Control Information

Ektimo is accredited by the National Association of Testing Authorities (NATA) for the sampling and analysis of air pollutants from industrial sources. Unless otherwise stated test methods used are accredited with the National Association of Testing Authorities. For full details, search for Ektimo at NATA's website [www.nata.com.au](http://www.nata.com.au).

Ektimo is accredited by NATA to ISO/IEC 17025 - Testing. ISO/IEC 17025 - Testing requires that a laboratory have adequate equipment to perform the testing, as well as laboratory personnel with the competence to perform the testing. This quality assurance system is administered and maintained by the Quality Director.

NATA is a member of APAC (Asia Pacific Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through mutual recognition arrangements with these organisations, NATA accreditation is recognised worldwide.

Unless specifically noted, all samples were collected and handled in accordance with Ektimo's QA/QC standards.

## 8 Definitions

The following symbols and abbreviations may be used in this test report:

% v/v	Volume to volume ratio, dry basis (except moisture)
~	Approximately
<	Less than
>	Greater than
≥	Greater than or equal to
AS	Australian Standard
BaP-TEQ	Benzo(a)pyrene toxic equivalents
BSP	British standard pipe
CEM/CEMS	Continuous emission monitoring/Continuous emission monitoring system
CTM	Conditional test method
D	Duct diameter or equivalent duct diameter for rectangular ducts
D <sub>50</sub>	'Cut size' of a cyclone is defined as the particle diameter at which the cyclone achieves a 50% collection efficiency i.e. half of the particles are retained by the cyclone and half pass through it. The D <sub>50</sub> method simplifies the capture efficiency distribution by assuming that a given cyclone stage captures all of the particles with a diameter equal to or greater than the D <sub>50</sub> of that cyclone and less than the D <sub>50</sub> of the preceding cyclone.
DECC	Department of Environment & Climate Change (NSW)
Disturbance	A flow obstruction or instability in the direction of the flow which may impede accurate flow determination. This includes centrifugal fans, axial fans, partially closed or closed dampers, louvres, bends, connections, junctions, direction changes or changes in pipe diameter.
DWER	Department of Water and Environmental Regulation (WA)
DEHP	Department of Environment and Heritage Protection (QLD)
EPA	Environment Protection Authority
FTIR	Fourier transform infra-red
ISC	Intersociety Committee, Methods of Air Sampling and Analysis
ISO	International Organisation for Standardisation
ITE	Individual threshold estimate
I-TEQ	International toxic equivalents
Lower bound	When an analyte is not present above the detection limit, the result is assumed to be equal to zero.
Medium bound	When an analyte is not present above the detection limit, the result is assumed to be equal to half of the detection limit.
NA	Not applicable
NATA	National Association of Testing Authorities
NIOSH	National Institute of Occupational Safety and Health
NT	Not tested or results not required
OM	Other approved method
OU	Odour unit. One OU is that concentration of odorant(s) at standard conditions that elicits a physiological response from a panel equivalent to that elicited by one Reference Odour Mass (ROM), evaporated in one cubic metre of neutral gas at standard conditions.
PM <sub>10</sub>	Particulate matter having an equivalent aerodynamic diameter less than or equal to 10 microns (μm).
PM <sub>2.5</sub>	Particulate matter having an equivalent aerodynamic diameter less than or equal to 2.5 microns (μm).
PSA	Particle size analysis. PSA provides a distribution of geometric diameters, for a given sample, determined using laser diffraction.
RATA	Relative accuracy test audit
Semi-quantified VOCs	Unknown VOCs (those for which an analytical standard is not available), are identified by matching the mass spectrum of the chromatographic peak to the NIST Standard Reference Database (version 14.0), with a match quality exceeding 70%. An estimated concentration is determined by matching the area of the peak with the nearest suitable compound in the analytical calibration standard mixture.
STP	Standard temperature and pressure. Gas volumes and concentrations are expressed on a dry basis at 0 °C, at discharge oxygen concentration and an absolute pressure of 101.325 kPa.
TM	Test method
TOC	Total organic carbon. This is the sum of all compounds of carbon which contain at least one carbon-to-carbon bond, plus methane and its derivatives.
USEPA	United States Environmental Protection Agency
VDI	Verein Deutscher Ingenieure (Association of German Engineers)
Velocity difference	The percentage difference between the average of initial flows and after flows.
Vic EPA	Victorian Environment Protection Authority
VOC	Volatile organic compound. A carbon-based chemical compound with a vapour pressure of at least 0.010 kPa at 25°C or having a corresponding volatility under the given conditions of use. VOCs may contain oxygen, nitrogen and other elements. VOCs do not include carbon monoxide, carbon dioxide, carbonic acid, metallic carbides and carbonate salts.
WHO05-TEQ	World Health Organisation toxic equivalents
XRD	X-ray diffractometry
Upper bound	When an analyte is not present above the detection limit, the result is assumed to be equal to the detection limit.
95% confidence interval	Range of values that contains the true result with 95% certainty. This means there is a 5% risk that the true result is outside this range.

## 9 Appendices

### Appendix A: Site Images



*Image 1. DP2 - Propellant Furnace*



*Image 2. MP3 - Afterburner of Propellant Furnace*



*Image 3. DP4 - Wet Scrubber*



Image 4. DP5 - Nitrocellulose Furnace



Image 5. DP6 - EBF Baghouse

## Appendix B: Chain of Custody

Ektimo		EKT161/250611 ZH		9/1	
Sample ID	Job No.	Analysis Required	Units Required	Analytical Lab	Sign/Date
V56954	R018524	N25/009928	PCDD/DF	ng or pg	6/6/25
				Purchase Order No.	Sampling Date
				4/6/2025	AUT250528A. Combine filter, rinse and resin
				Notes	TAT Required (days)
					Standard
<p>Received one unused envelope: AUT250528B N25/009929</p> <p>11 JUN 2025 15:33 NN (C)</p> <p>11 JUN 2025 15:33</p>					

## Appendix C: Laboratory Results



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ABN 86 600 381 413

### CERTIFICATE OF ANALYSIS

Testing Laboratory: Ektimo  
26 Redland Drive  
Mitcham, VIC 3132

Report Number: LV-007364  
Job Number: R018524  
Date of Issue: 13/06/2025

Attention: Vertrex  
Address: Answerth Drive  
Oaklands NSW 2646

Date samples received: 6/06/2025

Number of samples received: 19

Date samples analysed: 11/06/2025  
No of samples analysed: 19

Test method(s) used: Ektimo 666

#### Comments

QC Acceptance Criteria:	Parameter	Criteria	Pass/Fail
	Standard Curve	$R^2 > 0.99$	Pass
	Range	All samples <110% of highest standard	Pass
	Repeat samples	Between 70% - 130%	Pass
	Method Blanks	All method blanks < PQL	Pass
	QC sample	2 standard deviations of theoretical	Pass
	Chemical Expiry	All chemicals within expiry date	Pass

This report supersedes any previous report(s) with this reference. Sample(s) have been analysed as received.

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NATA is a member of APAC (Asia Pacific Laboratory Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through the mutual recognition arrangements with both of these organisations, NATA accreditation is recognised world-wide.

A formal Quality Control program is in place at Ektimo to monitor analyses performed in the laboratory and sampling conducted in the field. The program is designed to check where appropriate; the sampling reproducibility, analytical method, accuracy, precision and the performance of the analyst. The Laboratory Manager is responsible for the administration and maintenance of this program.

### REPORT AUTHORISATION

Version: 060525



Cappi Tuffery  
Laboratory Chemist



Daniel Balaam  
Senior Laboratory Chemist



NATA Accredited Laboratory 14601

Accredited for compliance with ISO/IEC 17025. NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, calibration and inspection reports.

# Ektimo

## Analytical Results

Report No. LV-007364

Job No. R018524

Client Name: Vertex

Parameter	PQL	Units	V56930 R018524	V56931 R018524	V56932 R018524	V56933 R018524
Volume	1	mL				
Antimony	1	µg/L				
Arsenic	0.1	µg/L				
Beryllium	0.1	µg/L				
Cadmium	0.1	µg/L				
Chromium	1	µg/L				
Cobalt	0.1	µg/L				
Lead	1	µg/L				
Manganese	1	µg/L				
Mercury	0.1	µg/L				
Nickel	1	µg/L				
Selenium	0.1	µg/L				
Tin	1	µg/L				
Vanadium	0.1	µg/L				
Zinc	1	µg/L				
Antimony (Total)	0.31	µg				
Arsenic (Total)	0.031	µg				
Beryllium (Total)	0.031	µg				
Cadmium (Total)	0.031	µg				
Chromium (Total)	0.31	µg				
Cobalt (Total)	0.031	µg				
Lead (Total)	0.31	µg				
Manganese (Total)	0.31	µg				
Mercury (Total)	0.031	µg				
Nickel (Total)	0.31	µg				
Selenium (Total)	0.031	µg				
Tin (Total)	0.31	µg				
Vanadium (Total)	0.031	µg				
Zinc (Total)	0.31	µg	0.54	8.2	1.4	0.86

\* Results marked with an asterisk are outside the acceptable calibration range of the instrument.



NATA Accredited Laboratory 14601

Results page 2 of 6

# Ektimo

## Analytical Results

Report No. LV-007364

Job No. R018524

Client Name: Vertrex

Parameter	PQL	Units	V56934 R018524	V56935 R018524	V56936 R018524	V56937 R018524
Volume	1	mL				185
Antimony	1	µg/L				<1
Arsenic	0.1	µg/L				<0.1
Beryllium	0.1	µg/L				<0.1
Cadmium	0.1	µg/L				<0.1
Chromium	1	µg/L				3.1
Cobalt	0.1	µg/L				<0.1
Lead	1	µg/L				<1
Manganese	1	µg/L				<1
Mercury	0.1	µg/L				<0.1
Nickel	1	µg/L				2.4
Selenium	0.1	µg/L				<0.1
Tin	1	µg/L				2.1
Vanadium	0.1	µg/L				<0.1
Zinc	1	µg/L				13
Antimony (Total)	0.31	µg		<0.31	1.1	
Arsenic (Total)	0.031	µg		<0.031	0.27	
Beryllium (Total)	0.031	µg		<0.031	<0.031	
Cadmium (Total)	0.031	µg		<0.031	0.063	
Chromium (Total)	0.31	µg		2.2	29	
Cobalt (Total)	0.031	µg		<0.031	0.23	
Lead (Total)	0.31	µg		<0.31	20	
Manganese (Total)	0.31	µg		<0.31	1.7	
Mercury (Total)	0.031	µg		<0.031	<0.031	
Nickel (Total)	0.31	µg		0.95	9.4	
Selenium (Total)	0.031	µg		<0.031	<0.031	
Tin (Total)	0.31	µg		<0.31	0.51	
Vanadium (Total)	0.031	µg		<0.031	0.27	
Zinc (Total)	0.31	µg	33	1.1	8.2	

\* Results marked with an asterisk are outside the acceptable calibration range of the instrument.



NATA Accredited Laboratory 14601

Results page 3 of 6

# Ektimo

## Analytical Results

Report No. LV-007364

Job No. R018524

Client Name: Vertex

Parameter	PQL	Units	V56938 R018524	V56939 R018524	V56940 R018524	V56941 R018524
Volume	1	mL	215	252	195	190
Antimony	1	µg/L				<1
Arsenic	0.1	µg/L				<0.1
Beryllium	0.1	µg/L				<0.1
Cadmium	0.1	µg/L				0.1
Chromium	1	µg/L				4.4
Cobalt	0.1	µg/L				0.14
Lead	1	µg/L				2
Manganese	1	µg/L				2.1
Mercury	0.1	µg/L				<0.1
Nickel	1	µg/L				8.3
Selenium	0.1	µg/L				0.19
Tin	1	µg/L				17
Vanadium	0.1	µg/L				<0.1
Zinc	1	µg/L	82	30	<1	34
Antimony (Total)	0.31	µg				
Arsenic (Total)	0.031	µg				
Beryllium (Total)	0.031	µg				
Cadmium (Total)	0.031	µg				
Chromium (Total)	0.31	µg				
Cobalt (Total)	0.031	µg				
Lead (Total)	0.31	µg				
Manganese (Total)	0.31	µg				
Mercury (Total)	0.031	µg				
Nickel (Total)	0.31	µg				
Selenium (Total)	0.031	µg				
Tin (Total)	0.31	µg				
Vanadium (Total)	0.031	µg				
Zinc (Total)	0.31	µg				

\* Results marked with an asterisk are outside the acceptable calibration range of the instrument.



NATA Accredited Laboratory 14601

Results page 4 of 6

# Ektimo

## Analytical Results

Report No. LV-007364

Job No. R018524

Client Name: Vertex

Parameter	PQL	Units	V56942 R018524	V56943 R018524	V56944 R018524	V56945 R018524
Volume	1	mL	200	195	145	185
Antimony	1	µg/L	<1			
Arsenic	0.1	µg/L	<0.1			
Beryllium	0.1	µg/L	<0.1			
Cadmium	0.1	µg/L	<0.1			
Chromium	1	µg/L	<1			
Cobalt	0.1	µg/L	<0.1			
Lead	1	µg/L	<1			
Manganese	1	µg/L	<1			
Mercury	0.1	µg/L	<0.1			
Nickel	1	µg/L	<1			
Selenium	0.1	µg/L	<0.1			
Tin	1	µg/L	<1			
Vanadium	0.1	µg/L	<0.1			
Zinc	1	µg/L	<1	52	18	32
Antimony (Total)	0.31	µg				
Arsenic (Total)	0.031	µg				
Beryllium (Total)	0.031	µg				
Cadmium (Total)	0.031	µg				
Chromium (Total)	0.31	µg				
Cobalt (Total)	0.031	µg				
Lead (Total)	0.31	µg				
Manganese (Total)	0.31	µg				
Mercury (Total)	0.031	µg				
Nickel (Total)	0.31	µg				
Selenium (Total)	0.031	µg				
Tin (Total)	0.31	µg				
Vanadium (Total)	0.031	µg				
Zinc (Total)	0.31	µg				

\* Results marked with an asterisk are outside the acceptable calibration range of the instrument.



NATA Accredited Laboratory 14601

Results page 5 of 6

# Ektimo

## Analytical Results

Report No. LV-007364

Job No. R018524

Client Name: Vertex

Parameter	PQL	Units	V56946 R018524	V56947 R018524	V56948 R018524
Volume	1	mL	195	355	335
Antimony	1	µg/L	<1		
Arsenic	0.1	µg/L	<0.1		
Beryllium	0.1	µg/L	<0.1		
Cadmium	0.1	µg/L	0.13		
Chromium	1	µg/L	3.6		
Cobalt	0.1	µg/L	0.18		
Lead	1	µg/L	4.8		
Manganese	1	µg/L	4.1		
Mercury	0.1	µg/L	<0.1	<0.1	<0.1
Nickel	1	µg/L	24		
Selenium	0.1	µg/L	0.12		
Tin	1	µg/L	8.9		
Vanadium	0.1	µg/L	0.11		
Zinc	1	µg/L	37		
Antimony (Total)	0.31	µg			
Arsenic (Total)	0.031	µg			
Beryllium (Total)	0.031	µg			
Cadmium (Total)	0.031	µg			
Chromium (Total)	0.31	µg			
Cobalt (Total)	0.031	µg			
Lead (Total)	0.31	µg			
Manganese (Total)	0.31	µg			
Mercury (Total)	0.031	µg			
Nickel (Total)	0.31	µg			
Selenium (Total)	0.031	µg			
Tin (Total)	0.31	µg			
Vanadium (Total)	0.031	µg			
Zinc (Total)	0.31	µg			

\* Results marked with an asterisk are outside the acceptable calibration range of the instrument.



NATA Accredited Laboratory 14601

Results page 6 of 6

## CERTIFICATE OF ANALYSIS

Testing Laboratory: Ektimo  
26 Redland Drive  
Mitcham, VIC 3132

Report Number: LV-007350  
Job Number: R018524  
Date of Issue: 12/06/2025

Attention: Vertrex  
Address: Answerth Drive  
Oaklands NSW 2646

Date samples received: 6/06/2025

Number of samples received: 5

Date samples analysed: 10/06/2025

No of samples analysed: 5

Test method(s) used: Ektimo 235

### Comments

QC Acceptance Criteria:	Parameter	Criteria	Pass/Fail
Standard Curve		$R^2 > 0.99$	Pass
Range		All samples <110% of highest standard	Pass
Repeat samples		Between 80% - 120%	Pass
Method Blanks		All method blanks < PQL	Pass
OC sample		2 standard deviations of theoretical	Pass
Chemical Expiry		All chemicals within expiry date	Pass

This report supersedes any previous report(s) with this reference. Sample(s) have been analysed as received.

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A formal Quality Control program is in place at Ektimo to monitor analyses performed in the laboratory and sampling conducted in the field. The program is designed to check where appropriate; the sampling reproducibility, analytical method, accuracy, precision and the performance of the analyst. The Laboratory Manager is responsible for the administration and maintenance of this program.

### REPORT AUTHORISATION

Version: 060525



Annie Kolokithas  
Laboratory Technician



Cappi Tuffery  
Laboratory Chemist



NATA Accredited Laboratory 14601

Accredited for compliance with ISO/IEC 17025. NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, calibration and inspection reports.

# Ektimo

## Analytical Results

Report No. LV-007350

Job No. R018524

Client Name: Vertex

Parameter	PQL	Units	V56949 R018524	V56950 R018524	V56951 R018524	V56952 R018524
Volume	1	mL	230	216	194	285
Hydrogen chloride (HCl) as Cl	0.1	mg/L	<0.1	0.29	0.1	3.6

\* Results marked with an asterisk are outside the acceptable calibration range of the instrument.



NATA Accredited Laboratory 14601

Results page 2 of 3

# Ektimo

## Analytical Results

Report No. LV-007350

Job No. R018524

Client Name: Vertex

Parameter	PQL	Units	V56953 R018524
Volume	1	mL	250
Hydrogen chloride (HCl) as Cl	0.1	mg/L	2.2

\* Results marked with an asterisk are outside the acceptable calibration range of the instrument.



NATA Accredited Laboratory 14601

Results page 3 of 3



Australian Government  
Department of Industry,  
Science and Resources

National  
Measurement  
Institute



### REPORT OF ANALYSIS

Page: 1 of 3

Report No. RN1470345

Client :	EKTIMO PTY LTD 52 COOPER ROAD COCKBURN CENTRAL WA 6164	Job No. :	EKTIO1/250611
		Quote No. :	QT-02288
		Order No. :	W016391
		Date Sampled :	
		Date Received :	11-JUN-2025
Attention :		Sampled By :	CLIENT
Project Name :		Phone :	1300 722 845
For Follow up enquiries :	ASB@measurement.gov.au		

Lab Reg No.	Sample Ref	Sample Description	
N25/009928	V56954	AUT250528A FILTER RESIN RINSE R018524	

Lab Reg No.		N25/009928		
Sample Reference	Units	V56954		Method
<b>Components</b>				
Cartridge Preparation Charge		AUT250528A		
Dioxin/Furan International Toxic Equivalency (iTEQ)				
Lower bound iTEQDF	pg	50		AUT_MET002
Middle bound iTEQDF	pg	50		AUT_MET002
Upper bound iTEQDF	pg	51		AUT_MET002
<b>Dioxin and Furan Toxic congeners</b>				
2378-TCDF (51207-31-9)	pg	4.2		AUT_MET002
2378-TCDD (1746-01-6)	pg	<1		AUT_MET002
12378-PeCDF (57117-41-6)	pg	9.4		AUT_MET002
23478-PeCDF (57117-31-4)	pg	18		AUT_MET002
12378-PeCDD (40321-76-4)	pg	2.2		AUT_MET002
123478-HxCDF (70648-26-9)	pg	49		AUT_MET002
123678-HxCDF (57117-44-9)	pg	41		AUT_MET002
234678-HxCDF (60851-34-5)	pg	37		AUT_MET002
123789-HxCDF (72918-21-9)	pg	4.8		AUT_MET002
123478-HxCDD (39227-28-6)	pg	3.0		AUT_MET002
123678-HxCDD (57653-85-7)	pg	4.5		AUT_MET002
123789-HxCDD (19408-74-3)	pg	3.5		AUT_MET002
1234678-HpCDF (67562-39-4)	pg	1390		AUT_MET002
1234789-HpCDF (55673-89-7)	pg	220		AUT_MET002
1234678-HpCDD (35822-46-9)	pg	30		AUT_MET002
OCDF (39001-02-0)	pg	8170		AUT_MET002
OCDD (3268-87-9)	pg	77		AUT_MET002
<b>Total homologue groups</b>				
Total TCDF isomers	pg	260		AUT_MET002
Total TCDD isomers	pg	46		AUT_MET002
Total PeCDF isomers	pg	280		AUT_MET002
Total PeCDD isomers	pg	52		AUT_MET002
Total HxCDF isomers	pg	430		AUT_MET002
Total HxCDD isomers	pg	61		AUT_MET002

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N a t i o n a l M e a s u r e m e n t I n s t i t u t e

## REPORT OF ANALYSIS

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Report No. RN1470345

Lab Reg No.		N25/009928		
Sample Reference	Units	V56954		Method
<b>Total homologue groups</b>				
Total HpCDF isomers	pg	2120		AUT_MET002
Total HpCDD isomers	pg	56		AUT_MET002
<b>Labelled Field Surrogate Recoveries</b>				
23478-PeCDF (13C12) (116843-02-8)	%	137		AUT_MET002
123478-HxCDF (13C12) (114423-98-2)	%	140		AUT_MET002
123478-HxCDD (13C12) (109719-80-4)	%	140		AUT_MET002
1234789-HpCDF (13C12) (109719-94-0)	%	126		AUT_MET002
<b>Labelled Internal Standard Recoveries</b>				
2378-TCDF (13C12) (89059-46-1)	%	69		AUT_MET002
2378-TcDD (13C12) (76523-40-5)	%	75		AUT_MET002
12378-PeCDF (13C12) (109719-77-9)	%	64		AUT_MET002
12378-PeCDD (13C12) (109719-79-1)	%	76		AUT_MET002
123678-HxCDF (13C12) (116843-03-9)	%	75		AUT_MET002
123678-HxCDD (13C12) (109719-81-5)	%	86		AUT_MET002
1234678-HpCDF (13C12) (109719-84-8)	%	78		AUT_MET002
1234678-HpCDD (13C12) (109719-83-7)	%	90		AUT_MET002
OCDD (13C12) (114423-97-1)	%	98		AUT_MET002
<b>Extraction</b>				
Pressurised Solvent Extraction		27-JUN-2025		AUT_MET_01
<b>Purification</b>				
Automated column chromatography DF		30-JUN-2025		AUT_MET_01
<b>Dioxin/Furan International Toxic Equivalency Factors (iTEF)</b>				
iTEF 2378-TCDF		0.1		AUT_MET002
iTEF 2378-TcDD		1		AUT_MET002
iTEF 12378-PeCDF		0.05		AUT_MET002
iTEF 23478-PeCDF		0.5		AUT_MET002
iTEF 12378-PeCDD		0.5		AUT_MET002
iTEF 123478-HxCDF		0.1		AUT_MET002
iTEF 123678-HxCDF		0.1		AUT_MET002
iTEF 234678-HxCDF		0.1		AUT_MET002
iTEF 123789-HxCDF		0.1		AUT_MET002
iTEF 123478-HxCDD		0.1		AUT_MET002
iTEF 123678-HxCDD		0.1		AUT_MET002
iTEF 123789-HxCDD		0.1		AUT_MET002
iTEF 1234678-HpCDF		0.01		AUT_MET002
iTEF 1234789-HpCDF		0.01		AUT_MET002
iTEF 1234678-HpCDD		0.01		AUT_MET002
iTEF OCDF		0.001		AUT_MET002
iTEF OCDD		0.001		AUT_MET002
<b>Analysis Dates</b>				
Emission Sampled		4-JUN-2025		AUT_MET002
Emission Extracted Dioxin		27-JUN-2025		AUT_MET002

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N a t i o n a l M e a s u r e m e n t I n s t i t u t e

## REPORT OF ANALYSIS

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Report No. RN1470345

Lab Reg No.		N25/009928		
Sample Reference	Units	V56954		Method
<b>Analysis Dates</b>				
Emission HRMS Dioxin analysis		2-JUL-2025		AUT_MET002
Emission Confirmation Dioxin analysis		1-JUL-2025		AUT_MET002
Emission Holding times		Extract/Analyse Met		AUT_MET002

All results are expressed on an as received weight basis. iTEF defined in USEPA publication EPA/625/3-89/016 (1989), WHO TEFs defined by Van den Berg et al., Toxicol. Sci. 93(2), pp. 223-241 (2006).

Labelled surrogates acceptance criteria: 70-130% for field - 40-130% for Tetra/Penta/Hexa - 25-130% for Hepta/Octa - 40-120% for PCB congeners.



Alan Yates, Analyst  
Australian Ultra Trace Laboratory  
Accreditation No. 198

10-JUL-2025



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This report shall not be reproduced except in full.  
Results relate only to the sample(s) as received and tested.

WORLD RECOGNISED  
ACCREDITATION

\* Denotes the analyte or test method is not within our ISO/IEC 17025 scope of accreditation.

Measurement Uncertainty is available upon request.

The testing was undertaken at: 105 Delhi Road, North Ryde, NSW, 2113

105 Delhi Road, North Ryde NSW 2113 Tel: 1300 722 845 Web: industry.gov.au/measurement

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